



FOLDING CLOSURES } ROLLER GRILLES } ROLLER SHUTTERS

SD1 MOTORISED DOORS

Follow the basic steps attached with the following variations to steps 5 & 7.

The door is made to suit motorising on either **left hand side** or **right hand side**.

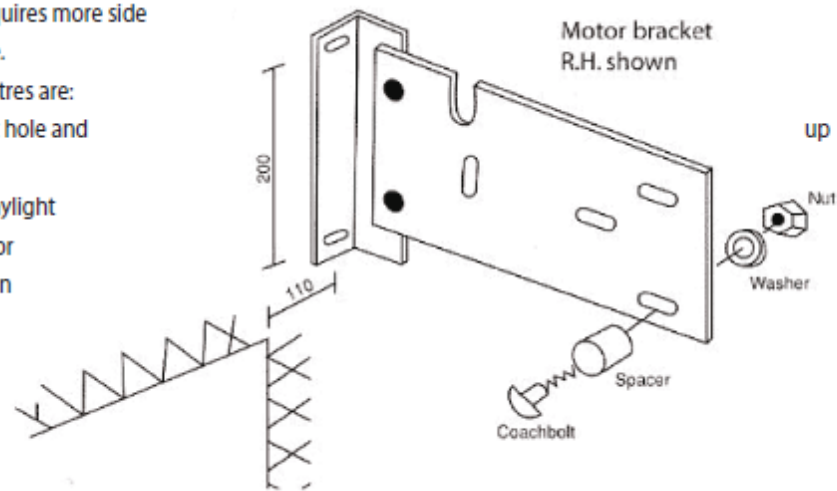
This is taken from the roll side looking out.

The specified motor side requires more side room than the opposite side.

The bracket angle fixing centres are:

Door Height + 50mm to first hole and 200 to the second hole.

The centre of the angle is Daylight width + 110mm on the motor side and Daylight + 60mm on the non-motor side.



The distance between the plates should be approximately Daylight width + 210mm apart.

Lift door into place and bolt tension plate on shaft to bracket plate. (m10 x 25 set screw and nut).

Attach drive chain to sprocket on door and attach joining link.

Unpack motor from box and stand on end. Loosen gear box locking screws (three of), rotate motor on gear box 90 degrees (see sketch). Pushing down on grey cap, re-tighten Gearbox locking screws, evenly.

Hand chain will now be on the underside of the motor when installed.

